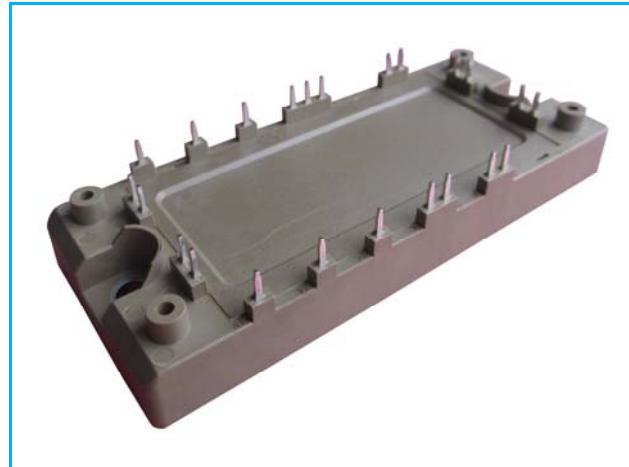


## PRODUCT FEATURES

- High level of integration
- IGBT CHIP(Trench+Field Stop technology)
- Low saturation voltage and positive temperature coefficient
- Fast switching and short tail current
- Free wheeling diodes with fast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included



Rectifier+Brake+Inverter

## APPLICATIONS

- AC motor control
- Motion/servo control
- Inverter and power supplies

IGBT-inverter

ABSOLUTE MAXIMUM RATINGS( $T_C=25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{CES}$	Collector Emitter Voltage	$T_J=25^\circ\text{C}$	1200	V
$V_{GES}$	Gate Emitter Voltage		$\pm 20$	
$I_C$	DC Collector Current	$T_C=25^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	54	A
		$T_C=100^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	35	
$I_{CM}$	Repetitive Peak Collector Current	$t_p=1\text{ms}$	70	
$P_{tot}$	Power Dissipation Per IGBT	$T_C=25^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	208	

Diode-inverter

ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{RRM}$	Repetitive Reverse Voltage	$T_J=25^\circ\text{C}$	1200	V
$I_{F(AV)}$	Average Forward Current		35	
$I_{FRM}$	Repetitive Peak Forward Current	$t_p=1\text{ms}$	70	A
$I^2t$		$T_J=125^\circ\text{C}, t=10\text{ms}, V_R=0\text{V}$	250	

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# MMG35HD120XB6TC

IGBT-inverter

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_{GE(\text{th})}$	Gate Emitter Threshold Voltage	$V_{CE}=V_{GE}$ , $I_C=1.2\text{mA}$	5.0	5.8	6.5	V
$V_{CE(\text{sat})}$	Collector Emitter Saturation Voltage	$I_C=35\text{A}$ , $V_{GE}=15\text{V}$ , $T_J=25^\circ\text{C}$		1.85	2.25	
		$I_C=35\text{A}$ , $V_{GE}=15\text{V}$ , $T_J=125^\circ\text{C}$		2.15		
		$I_C=35\text{A}$ , $V_{GE}=15\text{V}$ , $T_J=150^\circ\text{C}$		2.25		
$I_{CES}$	Collector Leakage Current	$V_{CE}=1200\text{V}$ , $V_{GE}=0\text{V}$ , $T_J=25^\circ\text{C}$			1	mA
		$V_{CE}=1200\text{V}$ , $V_{GE}=0\text{V}$ , $T_J=150^\circ\text{C}$			10	
$I_{GES}$	Gate Leakage Current	$V_{CE}=0\text{V}$ , $V_{GE}=\pm 20\text{V}$ , $T_J=25^\circ\text{C}$	-400		400	nA
$R_{\text{gint}}$	Integrated Gate Resistor			0		$\Omega$
$Q_g$	Gate Charge	$V_{CE}=600\text{V}$ , $I_C=35\text{A}$ , $V_{GE}=15\text{V}$		0.21		$\mu\text{C}$
$C_{\text{ies}}$	Input Capacitance			2.8		nF
$C_{\text{res}}$	Reverse Transfer Capacitance			110		pF
$t_{d(\text{on})}$	Turn on Delay Time	$V_{CC}=600\text{V}$ , $I_C=35\text{A}$ $R_G=20\Omega$ ,	$T_J=25^\circ\text{C}$		35	ns
			$T_J=125^\circ\text{C}$		40	ns
			$T_J=150^\circ\text{C}$		40	ns
$t_r$	Rise Time	$V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$		35	ns
			$T_J=125^\circ\text{C}$		40	ns
			$T_J=150^\circ\text{C}$		40	ns
$t_{d(\text{off})}$	Turn off Delay Time	$V_{CC}=600\text{V}$ , $I_C=35\text{A}$ $R_G=20\Omega$ ,	$T_J=25^\circ\text{C}$		240	ns
			$T_J=125^\circ\text{C}$		280	ns
			$T_J=150^\circ\text{C}$		300	ns
$t_f$	Fall Time	$V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$		190	ns
			$T_J=125^\circ\text{C}$		210	ns
			$T_J=150^\circ\text{C}$		230	ns
$E_{\text{on}}$	Turn on Energy	$V_{CC}=600\text{V}$ , $I_C=35\text{A}$ $R_G=20\Omega$ ,	$T_J=125^\circ\text{C}$		4.5	mJ
			$T_J=150^\circ\text{C}$		4.7	mJ
$E_{\text{off}}$	Turn off Energy	$V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=125^\circ\text{C}$		3.3	mJ
			$T_J=150^\circ\text{C}$		3.5	mJ
$I_{\text{sc}}$	Short Circuit Current	$tpsc \leq 10\mu\text{s}$ , $V_{GE}=15\text{V}$ $T_J=150^\circ\text{C}$ , $V_{CC}=600\text{V}$		145		A
$R_{\text{thJC}}$	Junction to Case Thermal Resistance (Per IGBT)				0.72	K /W

Diode-inverter

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=35\text{A}$ , $V_{GE}=0\text{V}$ , $T_J=25^\circ\text{C}$		1.8	2.25	V
		$I_F=35\text{A}$ , $V_{GE}=0\text{V}$ , $T_J=125^\circ\text{C}$		1.6		
		$I_F=35\text{A}$ , $V_{GE}=0\text{V}$ , $T_J=150^\circ\text{C}$		1.55		
$t_{rr}$	Reverse Recovery Time			390		ns
$I_{RRM}$	Max. Reverse Recovery Current	$I_F=35\text{A}$ , $V_R=600\text{V}$ $dI_F/dt=-850\text{A}/\mu\text{s}$		40		A
$Q_{RR}$	Reverse Recovery Charge	$T_J=150^\circ\text{C}$		6.1		$\mu\text{C}$
$E_{\text{rec}}$	Reverse Recovery Energy			2		mJ
$R_{\text{thJCD}}$	Junction to Case Thermal Resistance (Per Diode)			1.05		K /W

# MMG35HD120XB6TC

## Diode-RECTIFIER

### ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{RRM}$	Repetitive Reverse Voltage	$T_J=25^\circ\text{C}$	1600	V
$I_{F(AV)}$	Average Forward Current Per Diode	$T_C=80^\circ\text{C}$	50	A
$I_{FRMS}$	R.M.S. Forward Current Per Diode		75	
$I_{RMS}$	R.M.S. Current at rectifier output		80	
$I_{FSM}$	Non Repetitive Surge Forward Current	$T_J=45^\circ\text{C}, t=10\text{ms}, 50\text{Hz}$	480	
		$T_J=45^\circ\text{C}, t=8.3\text{ms}, 60\text{Hz}$	527	
$I^2t$		$T_J=45^\circ\text{C}, t=10\text{ms}, 50\text{Hz}$	1152	$\text{A}^2\text{s}$
		$T_J=45^\circ\text{C}, t=8.3\text{ms}, 60\text{Hz}$	1152	

## Diode-RECTIFIER

### ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=35\text{A}, T_J=25^\circ\text{C}$		1.05	1.2	V
		$I_F=35\text{A}, T_J=150^\circ\text{C}$		0.98		V
$I_R$	Reverse Leakage Current	$V_R=1600\text{V}, T_J=25^\circ\text{C}$			50	$\mu\text{A}$
		$V_R=1600\text{V}, T_J=150^\circ\text{C}$			1	mA
$R_{thJCD}$	Junction to Case Thermal Resistance (Per Diode)				0.8	K /W

## IGBT-Brake chopper

### ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{CES}$	Collector Emitter Voltage	$T_J=25^\circ\text{C}$	1200	V
$V_{GES}$	Gate Emitter Voltage		$\pm 20$	
$I_C$	DC Collector Current	$T_C=25^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	39	A
		$T_C=100^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	25	
$I_{CM}$	Repetitive Peak Collector Current	$t_p=1\text{ms}$	50	
$P_{tot}$	Power Dissipation Per IGBT	$T_C=25^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	166	W

## Diode-Brake chopper

### ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{RRM}$	Repetitive Reverse Voltage	$T_J=25^\circ\text{C}$	1200	V
$I_{F(AV)}$	Average Forward Current	$t_p=1\text{ms}$	15	A
$I_{FRM}$	Repetitive Peak Forward Current		30	
$I^2t$	$T_J=125^\circ\text{C}, t=10\text{ms}, V_R=0\text{V}$		48	$\text{A}^2\text{s}$

# MMG35HD120XB6TC

IGBT-Brake chopper

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_{GE(th)}$	Gate Emitter Threshold Voltage	$V_{CE}=V_{GE}, I_C=0.8\text{mA}$	5.0	5.8	6.5	V
$V_{CE(sat)}$	Collector - Emitter Saturation Voltage	$I_C=25\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$		1.85	2.25	
		$I_C=25\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$		2.15		
		$I_C=25\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$		2.25		
$I_{CES}$	Collector Leakage Current	$V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$			1	mA
		$V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$			10	
$I_{GES}$	Gate Leakage Current	$V_{CE}=0\text{V}, V_{GE}=\pm 15\text{V}, T_J=25^\circ\text{C}$	-400		400	nA
$R_{gint}$	Integrated Gate Resistor			0		$\Omega$
$Q_g$	Gate Charge	$V_{CE}=600\text{V}, I_C=25\text{A}, V_{GE}=15\text{V}$		0.15		$\mu\text{C}$
$C_{ies}$	Input Capacitance			1.9		nF
$C_{res}$	Reverse Transfer Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$		85		pF
$t_{d(on)}$	Turn on Delay Time	$V_{CC}=600\text{V}, I_C=25\text{A}$ $R_G=30\Omega$	$T_J=25^\circ\text{C}$	30		ns
			$T_J=125^\circ\text{C}$	40		ns
			$T_J=150^\circ\text{C}$	40		ns
$t_r$	Rise Time	$V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	35		ns
			$T_J=125^\circ\text{C}$	40		ns
			$T_J=150^\circ\text{C}$	40		ns
$t_{d(off)}$	Turn off Delay Time	$V_{CC}=600\text{V}, I_C=25\text{A}$ $R_G=30\Omega$	$T_J=25^\circ\text{C}$	210		ns
			$T_J=125^\circ\text{C}$	250		ns
			$T_J=150^\circ\text{C}$	270		ns
$t_f$	Fall Time	$V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	190		ns
			$T_J=125^\circ\text{C}$	210		ns
			$T_J=150^\circ\text{C}$	230		ns
$E_{on}$	Turn on Energy	$V_{CC}=600\text{V}, I_C=25\text{A}$ $R_G=30\Omega$	$T_J=125^\circ\text{C}$	3.5		mJ
			$T_J=150^\circ\text{C}$	3.7		mJ
$E_{off}$	Turn off Energy	$V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=125^\circ\text{C}$	2.4		mJ
			$T_J=150^\circ\text{C}$	2.55		mJ
$I_{sc}$	Short Circuit Current	$tpsc \leq 10\mu\text{s}, V_{GE}=15\text{V}$ $T_J=150^\circ\text{C}, V_{CC}=600\text{V}$		100		A
$R_{thJC}$	Junction to Case Thermal Resistance (Per IGBT)				0.9	K /W

Diode-Brake chopper

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=15\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$		1.75	2.25	V
		$I_F=15\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$		1.75		
		$I_F=15\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$		1.75		
$t_{rr}$	Reverse Recovery Time			330		ns
$I_{RRM}$	Max. Reverse Recovery Current	$I_F=15\text{A}, V_R=600\text{V}$ $dI_F/dt=-550\text{A}/\mu\text{s}$		24		A
$Q_{RR}$	Reverse Recovery Charge	$T_J=150^\circ\text{C}$		3.2		$\mu\text{C}$
$E_{rec}$	Reverse Recovery Energy			1.2		mJ
$R_{thJCD}$	Junction to Case Thermal Resistance ( Per Diode)			1.5	K /W	

# MMG35HD120XB6TC

**NTC CHARACTERISTICS ( $T_c=25^\circ\text{C}$  unless otherwise specified)**

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$R_{25}$	Resistance	$T_c = 25^\circ\text{C}$		5		$\text{k}\Omega$
$B_{25/50}$	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298.15 \text{ K}))]$			3375		K

**MODULE CHARACTERISTICS ( $T_c=25^\circ\text{C}$  unless otherwise specified)**

Symbol	Parameter/Test Conditions	Values	Unit
$T_{Jmax}$	Max. Junction Temperature	175	$^\circ\text{C}$
		150	
$T_{Jop}$	Operating Temperature	-40~150	
$T_{stg}$	Storage Temperature	-40~125	
$V_{isol}$	Isolation Breakdown Voltage	AC, 50Hz(R.M.S), t=1minute	V
CTI	Comparative Tracking Index	>200	
Md	Mounting Torque	Recommended (M5)	Nm
Weight		180	g

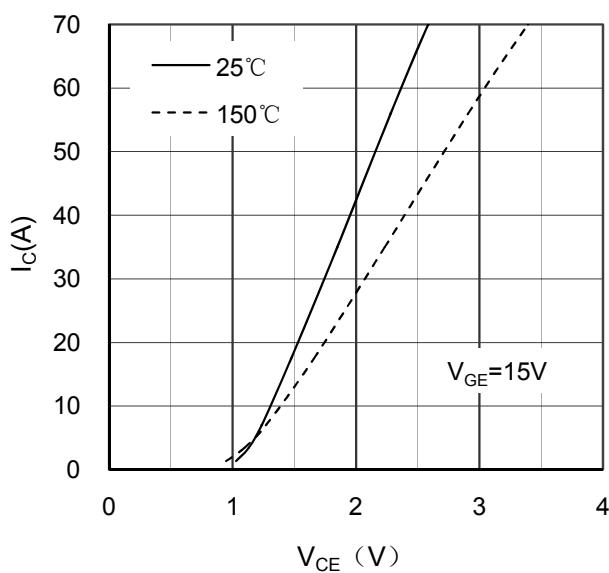


Figure 1. Typical Output Characteristics IGBT-inverter

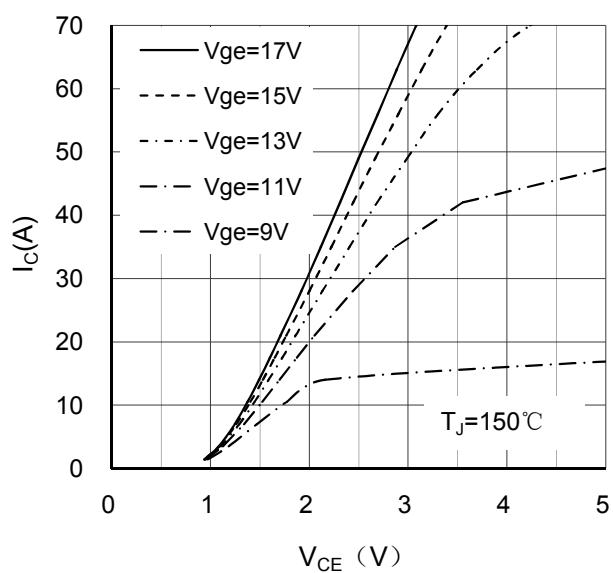


Figure 2. Typical Output Characteristics IGBT-inverter

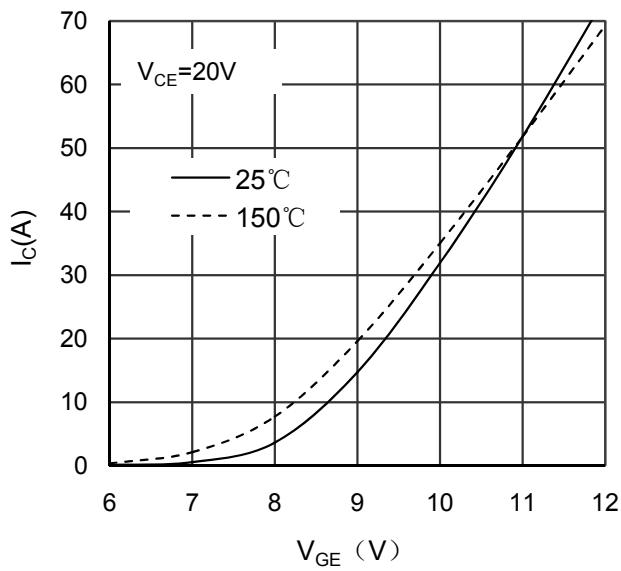


Figure 3. Typical Transfer characteristics IGBT-inverter

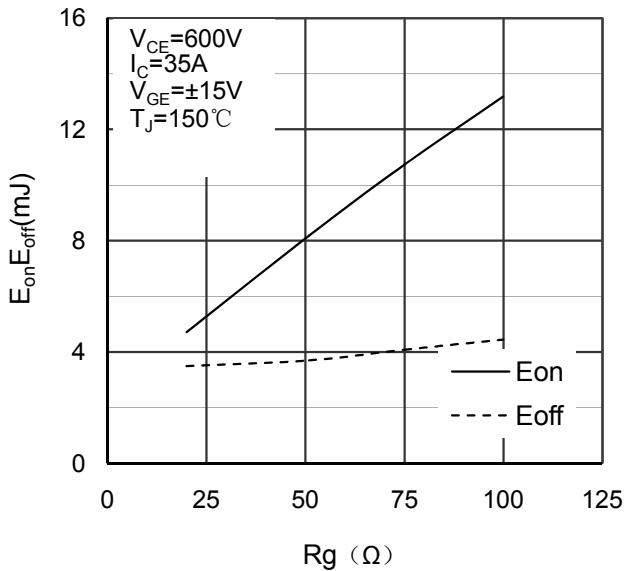


Figure 4. Switching Energy vs Gate Resistor IGBT-inverter

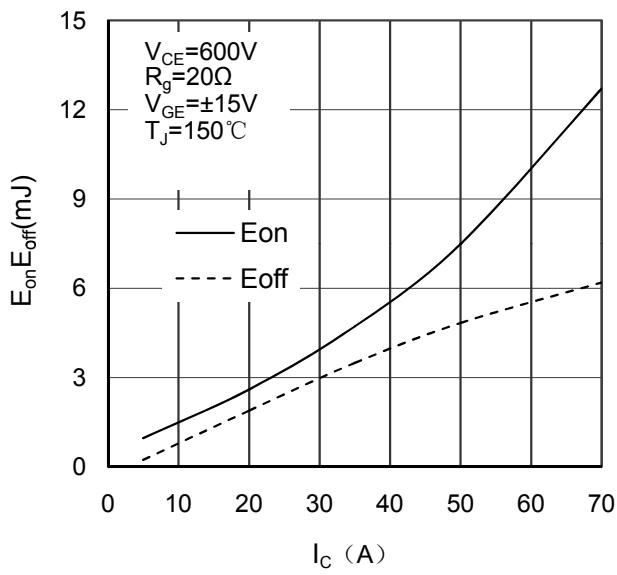


Figure 5. Switching Energy vs Collector Current IGBT-inverter

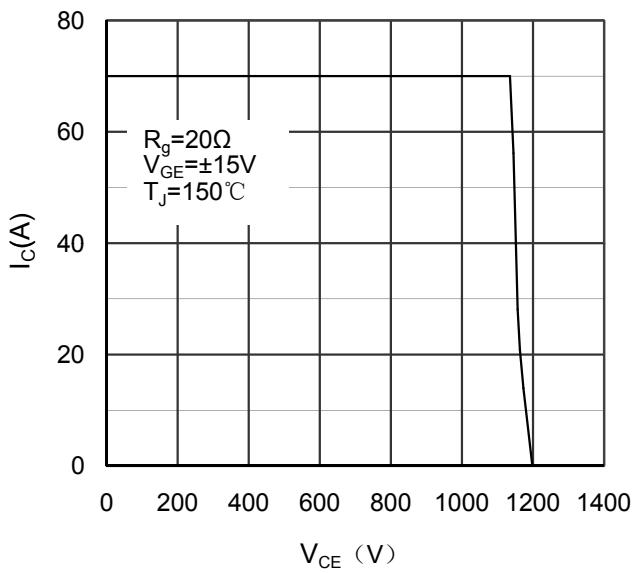


Figure 6. Reverse Biased Safe Operating Area IGBT-inverter

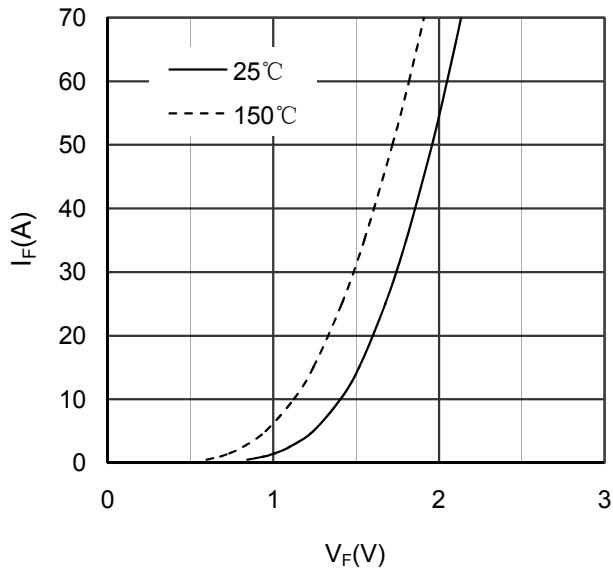


Figure 7. Diode Forward Characteristics Diode -inverter

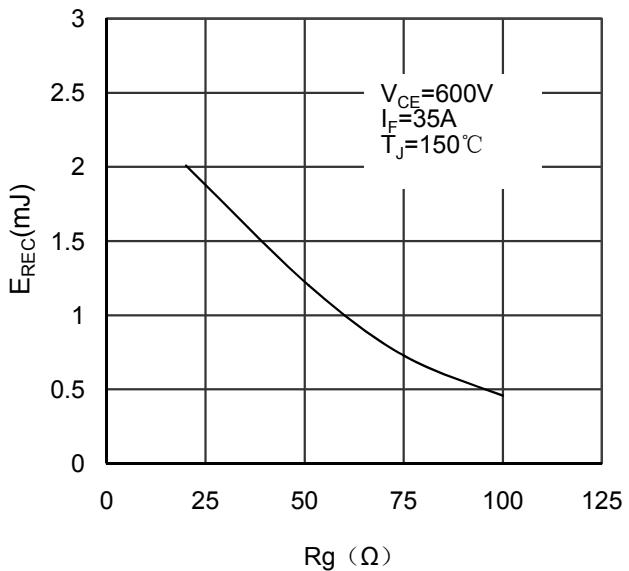


Figure 8. Switching Energy vs Gate Resistor Diode -inverter

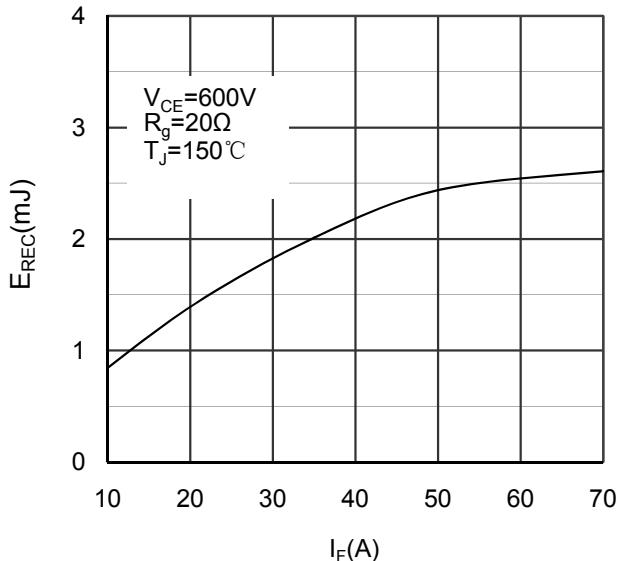


Figure 9. Switching Energy vs Forward Current Diode-inverter

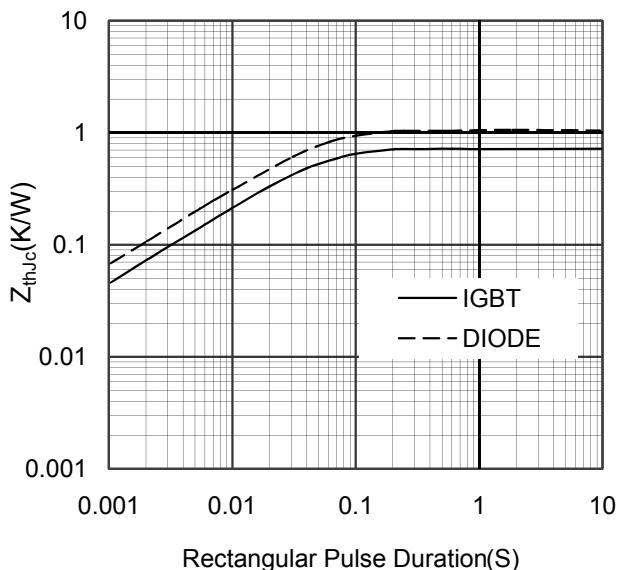


Figure 10. Transient Thermal Impedance of Diode and IGBT-inverter

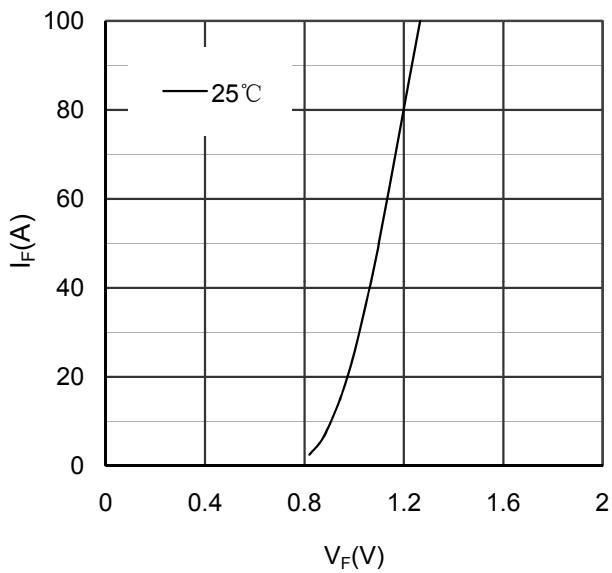


Figure 11. Diode Forward Characteristics Diode- rectifier

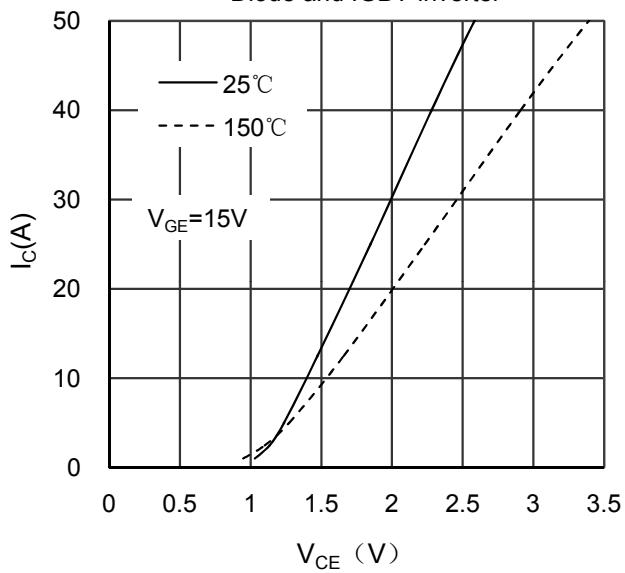


Figure 12. Typical Output Characteristics IGBT- brake chopper

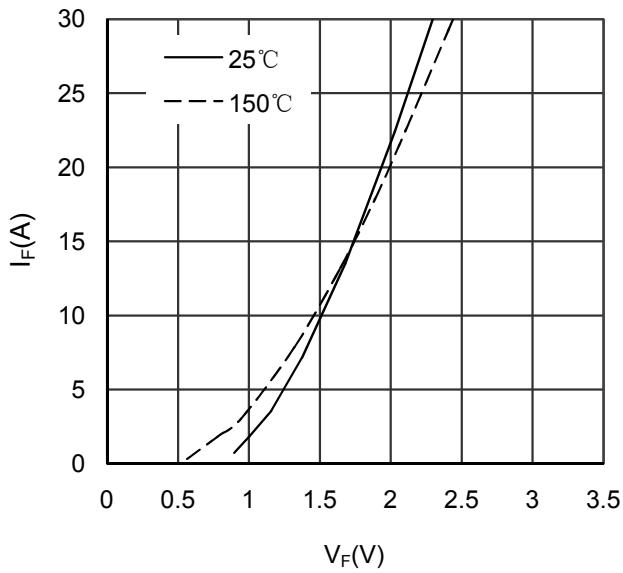


Figure 13. Diode Forward Characteristics Diode - brake chopper

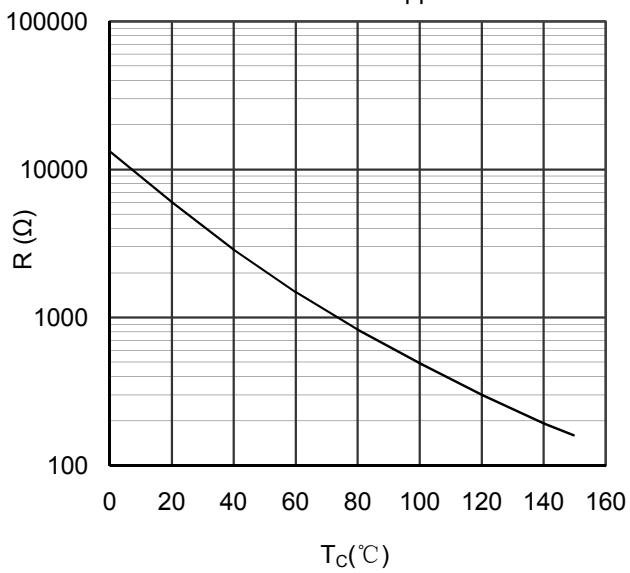


Figure 14. NTC Characteristics

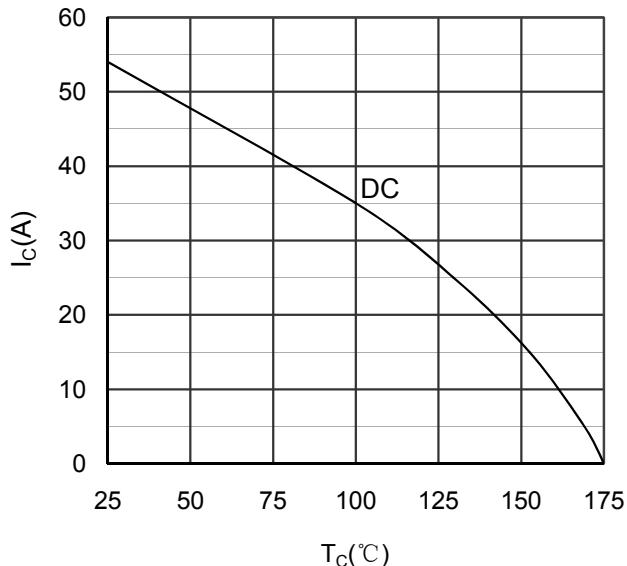


Figure 15. Collector Current vs Case temperature  
IGBT -inverter

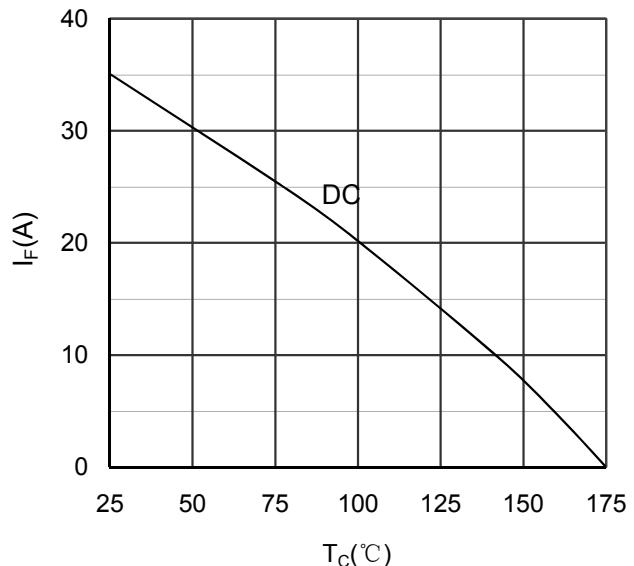


Figure 16. Forward current vs Case temperature  
Diode -inverter

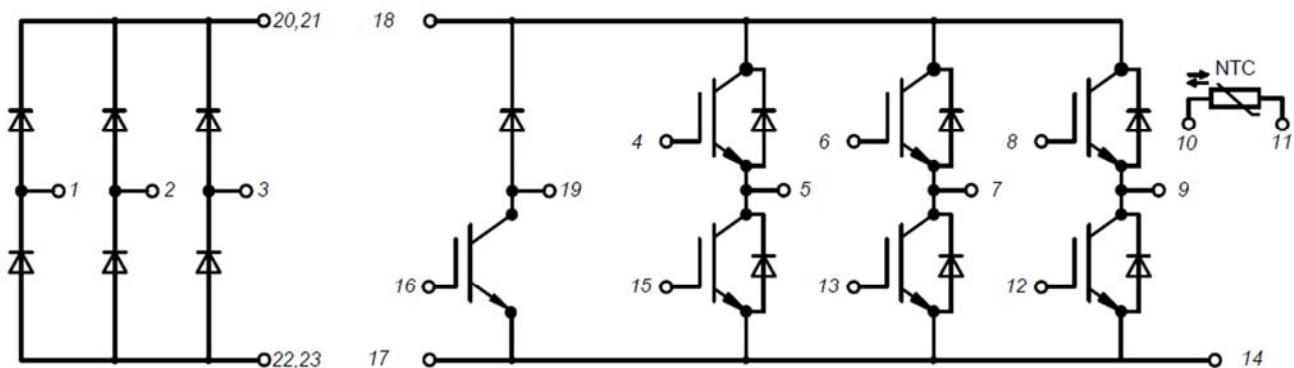
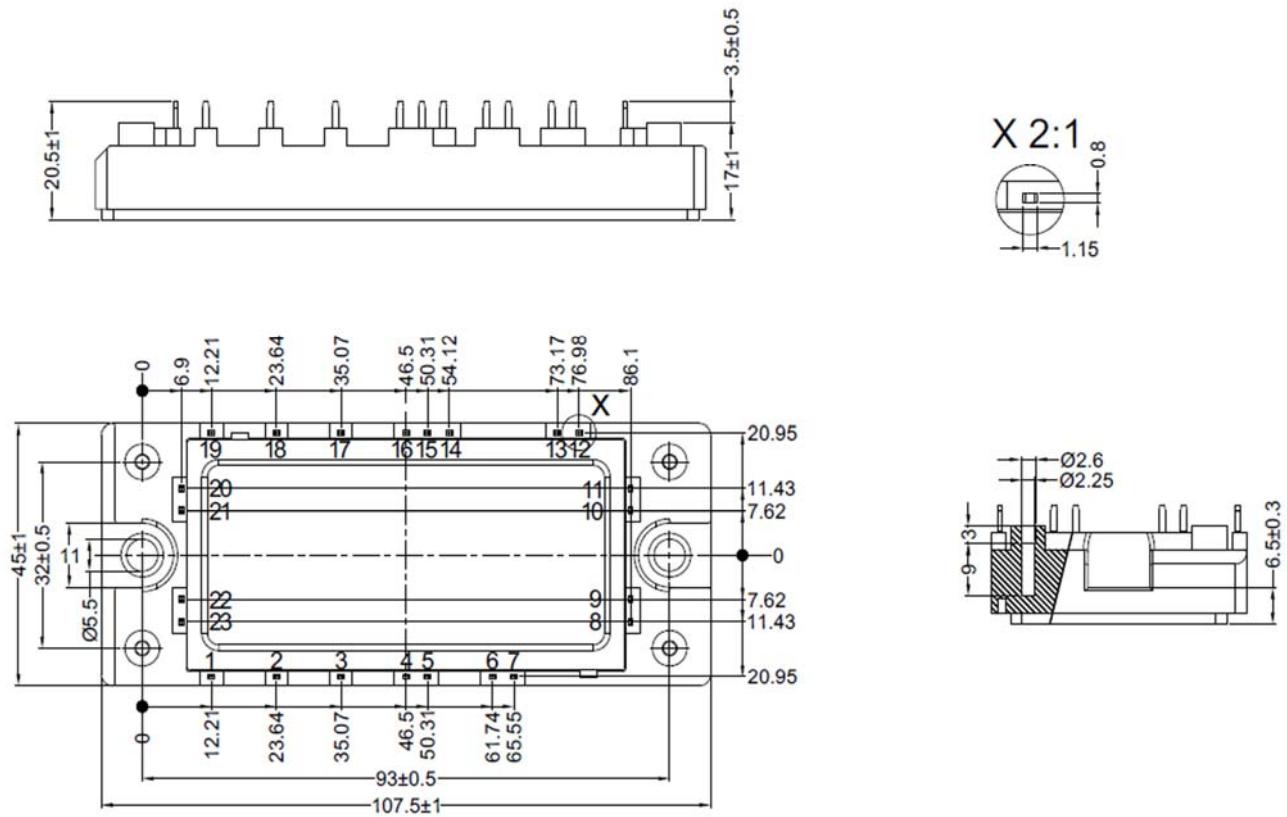


Figure 17. Circuit Diagram



Dimensions in (mm)

Figure 18. Package Outline