

**PRODUCT FEATURES**

- High level of integration
- 600V IGBT<sup>3</sup> CHIP(Trench+Field Stop technology)
- Low saturation voltage and positive temperature coefficient
- Fast switching and short tail current
- Free wheeling diodes with fast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included

**APPLICATIONS**

- AC motor control
- Motion/servo control
- Inverter and power supplies

Rectifier+Brake+Inverter**IGBT-inverter****ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$  unless otherwise specified)**

Symbol	Parameter/Test Conditions		Values	Unit
$V_{CES}$	Collector Emitter Voltage	$T_J=25^\circ\text{C}$	600	V
$V_{GES}$	Gate Emitter Voltage		$\pm 20$	
$I_C$	DC Collector Current	$T_C=25^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	60	A
		$T_C=80^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	50	
$I_{CM}$	Repetitive Peak Collector Current	$t_p=1\text{ms}$	100	
$P_{tot}$	Power Dissipation Per IGBT	$T_C=25^\circ\text{C}, T_{Jmax}=175^\circ\text{C}$	190	W

**Diode-inverter****ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$  unless otherwise specified)**

Symbol	Parameter/Test Conditions		Values	Unit
$V_{RRM}$	Repetitive Reverse Voltage	$T_J=25^\circ\text{C}$	600	V
$I_{F(AV)}$	Average Forward Current		50	
$I_{FRM}$	Repetitive Peak Forward Current	$t_p=1\text{ms}$	100	A
$I^2t$		$T_J=125^\circ\text{C}, t=10\text{ms}, V_R=0\text{V}$	330	

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# MMG50W060XB6EN

IGBT-inverter

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit	
$V_{GE(\text{th})}$	Gate Emitter Threshold Voltage Collector Emitter Saturation Voltage	$V_{CE}=V_{GE}, I_C=0.8\text{mA}$	4.9	5.8	6.5	V	
$V_{CE(\text{sat})}$		$I_C=50\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$		1.45	1.9		
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$		1.6			
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$		1.7			
$I_{CES}$	Collector Leakage Current	$V_{CE}=600\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$			1	mA	
		$V_{CE}=600\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$			10	mA	
$I_{GES}$	Gate Leakage Current	$V_{CE}=0\text{V}, V_{GE}=\pm 15\text{V}, T_J=25^\circ\text{C}$	-200		200	nA	
$R_{gint}$	Integrated Gate Resistor			0		$\Omega$	
$Q_g$	Gate Charge	$V_{CE}=300\text{V}, I_C=50\text{A}, V_{GE}=\pm 15\text{V}$		500		nC	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$		3.1		nF	
$C_{res}$	Reverse Transfer Capacitance			95		pF	
$t_{d(on)}$	Turn on Delay Time	$V_{CC}=300\text{V}, I_C=50\text{A}$ $R_G=43\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	100		ns	
			$T_J=150^\circ\text{C}$	100		ns	
$t_r$	Rise Time		$T_J=25^\circ\text{C}$	60		ns	
			$T_J=150^\circ\text{C}$	70		ns	
$t_{d(off)}$	Turn off Delay Time	$V_{CC}=300\text{V}, I_C=50\text{A}$ $R_G=43\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	600		ns	
			$T_J=150^\circ\text{C}$	700		ns	
$t_f$	Fall Time		$T_J=25^\circ\text{C}$	40		ns	
			$T_J=150^\circ\text{C}$	60		ns	
$E_{on}$	Turn on Energy	$V_{CC}=300\text{V}, I_C=50\text{A}$ $R_G=43\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	2.3		mJ	
			$T_J=125^\circ\text{C}$	2.75		mJ	
			$T_J=150^\circ\text{C}$	2.9		mJ	
$E_{off}$	Turn off Energy		$T_J=25^\circ\text{C}$	1.75		mJ	
			$T_J=125^\circ\text{C}$	2.1		mJ	
			$T_J=150^\circ\text{C}$	2.15		mJ	
$I_{SC}$	Short Circuit Current	$t_{psc} \leq 6\mu\text{s}, V_{GE}=15\text{V}$ $T_J=150^\circ\text{C}, V_{CC}=360\text{V}$		250		A	
$R_{thJC}$	Junction to Case Thermal Resistance (Per IGBT)				0.8	K/W	

Diode-inverter

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=50\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$		1.55	1.95	V
		$I_F=50\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$		1.50		
		$I_F=50\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$		1.45		
$I_{RRM}$	Max. Reverse Recovery Current	$I_F=50\text{A}, V_R=300\text{V}$ $dI_F/dt=-900\text{A}/\mu\text{s}$ $T_J=150^\circ\text{C}$		36		A
$Q_{RR}$	Reverse Recovery Charge			3.55		$\mu\text{C}$
$E_{rec}$	Reverse Recovery Energy			0.6		mJ
$R_{thJCD}$	Junction to Case Thermal Resistance (Per Diode)				1.2	K/W

# MMG50W060XB6EN

## Diode-RECTIFIER

### ABSOLUTE MAXIMUM RATINGS ( $T_c=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{RRM}$	Repetitive Reverse Voltage	$T_j=25^\circ\text{C}$	1600	V
$I_{F(AV)}$	Average Forward Current Per Diode	$T_c=80^\circ\text{C}$	55	A
$I_{FRMS}$	R.M.S. Forward Current Per Diode		85	
$I_{RMS}$	R.M.S. Current at rectifier output		125	
$I_{FSM}$	Non Repetitive Surge Forward Current	$T_j=45^\circ\text{C}, t=10\text{ms}, 50\text{Hz}$	645	
		$T_j=45^\circ\text{C}, t=8.3\text{ms}, 60\text{Hz}$	710	
$I^2t$		$T_j=45^\circ\text{C}, t=10\text{ms}, 50\text{Hz}$	2080	$\text{A}^2\text{s}$
		$T_j=45^\circ\text{C}, t=8.3\text{ms}, 60\text{Hz}$	2090	

## Diode-RECTIFIER

### ELECTRICAL CHARACTERISTICS ( $T_c=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=50\text{A}, T_j=25^\circ\text{C}$		1.05	1.2	V
		$I_F=50\text{A}, T_j=150^\circ\text{C}$		1.00		V
$I_R$	Reverse Leakage Current	$V_R=1600\text{V}, T_j=25^\circ\text{C}$			50	$\mu\text{A}$
		$V_R=1600\text{V}, T_j=150^\circ\text{C}$			1	mA
$R_{thJCD}$	Junction to Case Thermal Resistance (Per Diode)				0.62	K/W

## IGBT-Brake chopper

### ABSOLUTE MAXIMUM RATINGS ( $T_c=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{CES}$	Collector Emitter Voltage	$T_j=25^\circ\text{C}$	600	V
$V_{GES}$	Gate Emitter Voltage		$\pm 20$	
$I_c$	DC Collector Current	$T_c=25^\circ\text{C}, T_{jmax}=175^\circ\text{C}$	27	A
		$T_c=80^\circ\text{C}, T_{jmax}=175^\circ\text{C}$	20	
$I_{CM}$	Repetitive Peak Collector Current	$t_p=1\text{ms}$	40	
$P_{tot}$	Power Dissipation Per IGBT	$T_c=25^\circ\text{C}, T_{jmax}=175^\circ\text{C}$	83	W

## Diode-Brake chopper

### ABSOLUTE MAXIMUM RATINGS ( $T_c=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit
$V_{RRM}$	Repetitive Reverse Voltage	$T_j=25^\circ\text{C}$	600	V
$I_{F(AV)}$	Average Forward Current		20	A
$I_{FRM}$	Repetitive Peak Forward Current	$t_p=1\text{ms}$	40	
$I^2t$		$T_j=125^\circ\text{C}, t=10\text{ms}, V_R=0\text{V}$	49	$\text{A}^2\text{s}$

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IGBT-Brake chopper

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit	
$V_{GE(\text{th})}$	Gate Emitter Threshold Voltage Collector Emitter Saturation Voltage	$V_{CE}=V_{GE}, I_C=0.3\text{mA}$	4.9	5.8	6.5	V	
$V_{CE(\text{sat})}$		$I_C=20\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$		1.55	2		
		$I_C=20\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$		1.7			
		$I_C=20\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$		1.8			
$I_{CES}$	Collector Leakage Current	$V_{CE}=600\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$			1	mA	
		$V_{CE}=600\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$			10	mA	
$I_{GES}$	Gate Leakage Current	$V_{CE}=0\text{V}, V_{GE}=\pm 15\text{V}, T_J=25^\circ\text{C}$	-400		400	nA	
$R_{gint}$	Integrated Gate Resistor					$\Omega$	
$Q_g$	Gate Charge	$V_{CE}=300\text{V}, I_C=20\text{A}, V_{GE}=\pm 15\text{V}$		200		nC	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$		1.1		nF	
$C_{res}$	Reverse Transfer Capacitance			32		pF	
$t_{d(on)}$	Turn on Delay Time	$V_{CC}=300\text{V}, I_C=20\text{A}$ $R_G=18\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$		20	ns	
			$T_J=150^\circ\text{C}$		20	ns	
$t_r$	Rise Time		$T_J=25^\circ\text{C}$		13	ns	
			$T_J=150^\circ\text{C}$		17	ns	
$t_{d(off)}$	Turn off Delay Time	$V_{CC}=300\text{V}, I_C=20\text{A}$ $R_G=18\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$		120	ns	
			$T_J=150^\circ\text{C}$		150	ns	
$t_f$	Fall Time		$T_J=25^\circ\text{C}$		70	ns	
			$T_J=150^\circ\text{C}$		100	ns	
$E_{on}$	Turn on Energy	$V_{CC}=300\text{V}, I_C=20\text{A}$ $R_G=18\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$		0.32	mJ	
			$T_J=125^\circ\text{C}$		0.44	mJ	
			$T_J=150^\circ\text{C}$		0.49	mJ	
$E_{off}$	Turn off Energy		$T_J=25^\circ\text{C}$		0.44	mJ	
			$T_J=125^\circ\text{C}$		0.56	mJ	
			$T_J=150^\circ\text{C}$		0.59	mJ	
$I_{SC}$	Short Circuit Current	$t_{psc} \leq 6\mu\text{s}, V_{GE}=15\text{V}$ $T_J=150^\circ\text{C}, V_{CC}=360\text{V}$			100	A	
$R_{thJC}$	Junction to Case Thermal Resistance (Per IGBT)				1.8	K/W	

Diode-inverter

ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$  unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=20\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$		1.60	2.00	V
		$I_F=20\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$		1.55		
		$I_F=20\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$		1.50		
$I_{RRM}$	Max. Reverse Recovery Current	$I_F=20\text{A}, V_R=300\text{V}$ $dI_F/dt=-1800\text{A}/\mu\text{s}$ $T_J=150^\circ\text{C}$		40		A
$Q_{RR}$	Reverse Recovery Charge			2.2		$\mu\text{C}$
$E_{rec}$	Reverse Recovery Energy			0.47		mJ
$R_{thJCD}$	Junction to Case Thermal Resistance (Per Diode)				2.5	K/W

# MMG50W060XB6EN

**NTC CHARACTERISTICS ( $T_c=25^\circ\text{C}$  unless otherwise specified)**

Symbol	Parameter/Test Conditions	Min.	Typ.	Max.	Unit
$R_{25}$	Resistance	$T_c = 25^\circ\text{C}$		5	$\text{k}\Omega$
$B_{25/50}$	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298.15 \text{ K}))]$		3375		K

**MODULE CHARACTERISTICS ( $T_c=25^\circ\text{C}$  unless otherwise specified)**

Symbol	Parameter/Test Conditions	Values	Unit
$T_{J\max}$	Max. Junction Temperature	175	$^\circ\text{C}$
		150	
$T_{Jop}$	Operating Temperature	-40~150	
$T_{stg}$	Storage Temperature	-40~125	
$V_{\text{isol}}$	Isolation Breakdown Voltage	AC, 50Hz(R.M.S), t=1minute	V
CTI	Comparative Tracking Index	>200	
Md	Mounting Torque	Recommended (M5)	Nm
Weight		300	g

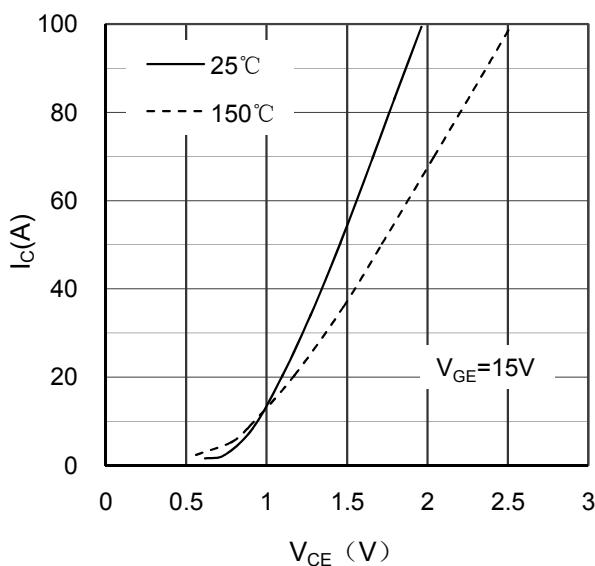


Figure 1. Typical Output Characteristics IGBT-inverter

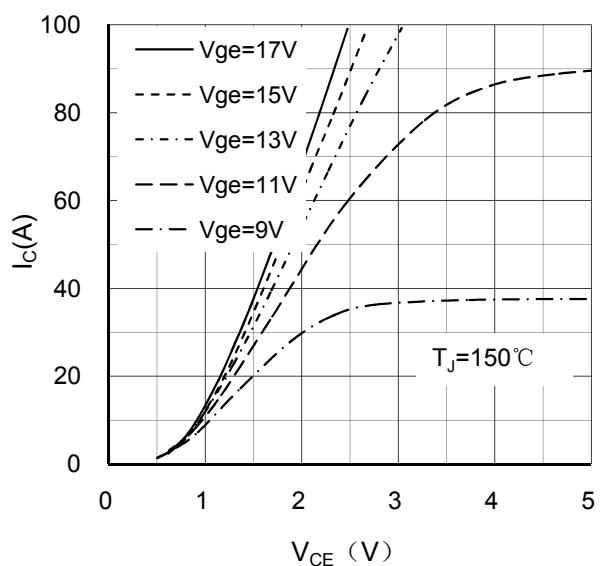


Figure 2. Typical Output Characteristics IGBT-inverter

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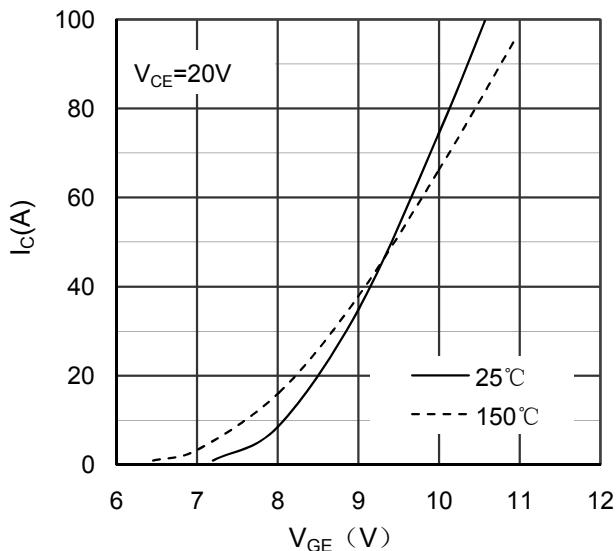


Figure 3. Typical Transfer characteristics IGBT-inverter

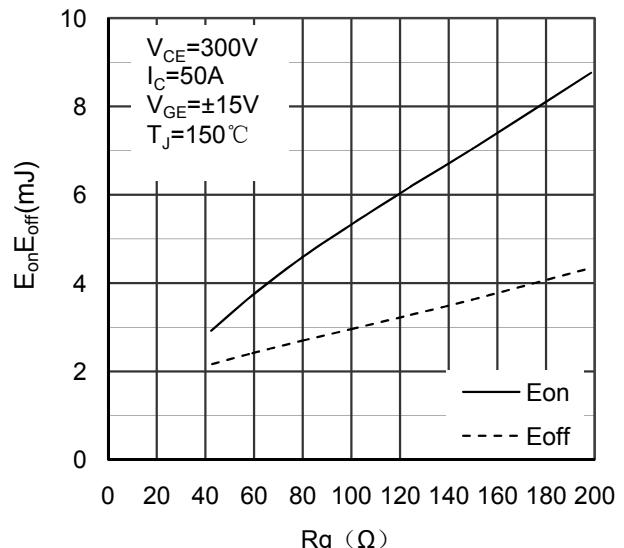


Figure 4. Switching Energy vs Gate Resistor IGBT-inverter

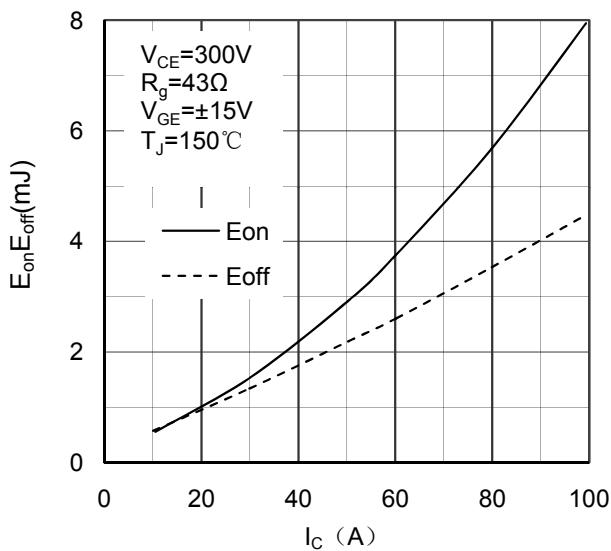


Figure 5. Switching Energy vs Collector Current IGBT-inverter

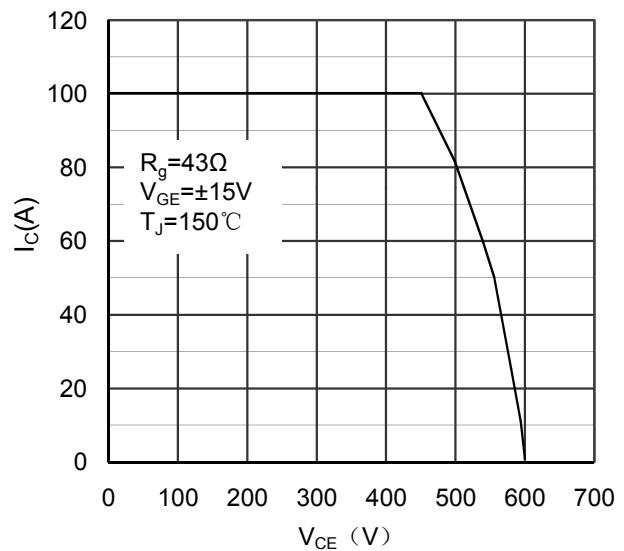


Figure 6. Reverse Biased Safe Operating Area IGBT-inverter

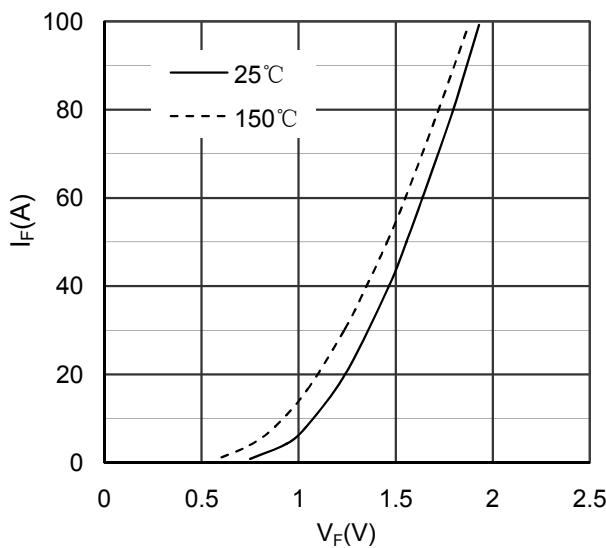


Figure 7. Diode Forward Characteristics Diode -inverter

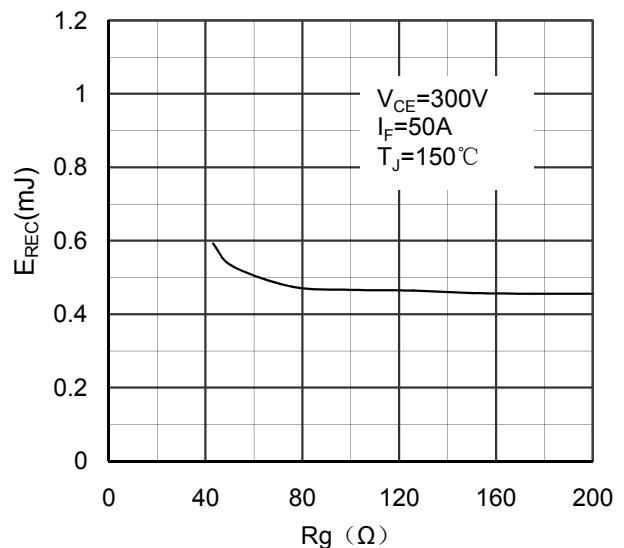
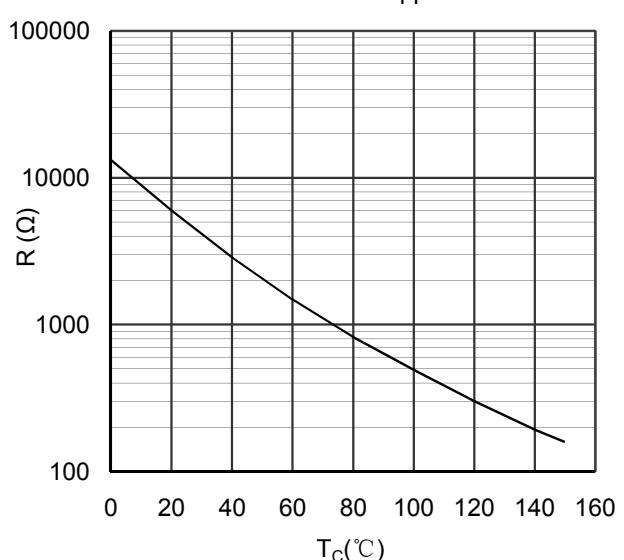
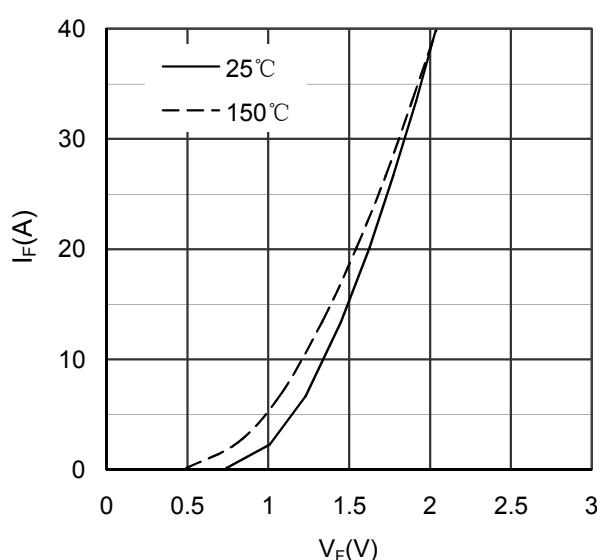
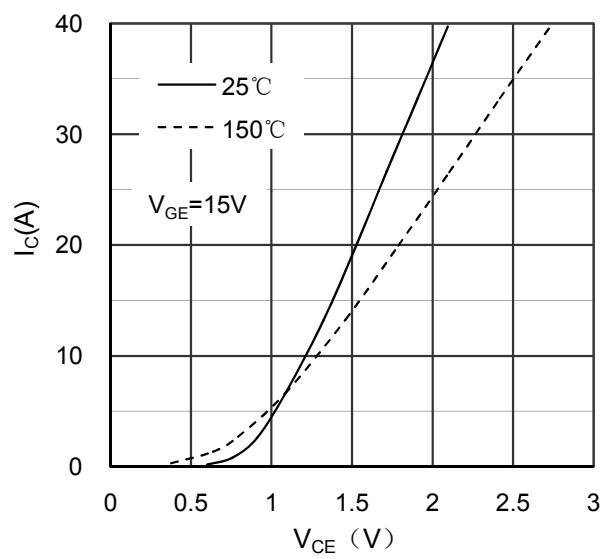
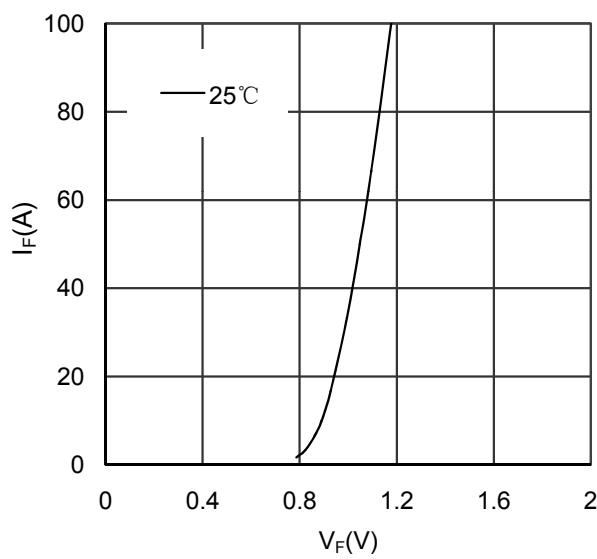
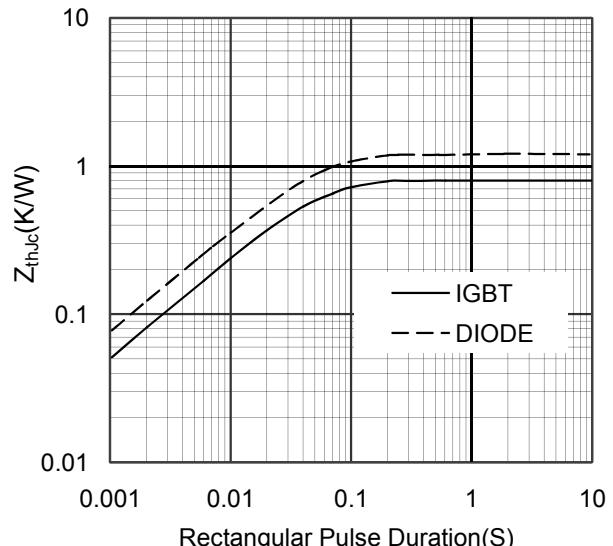
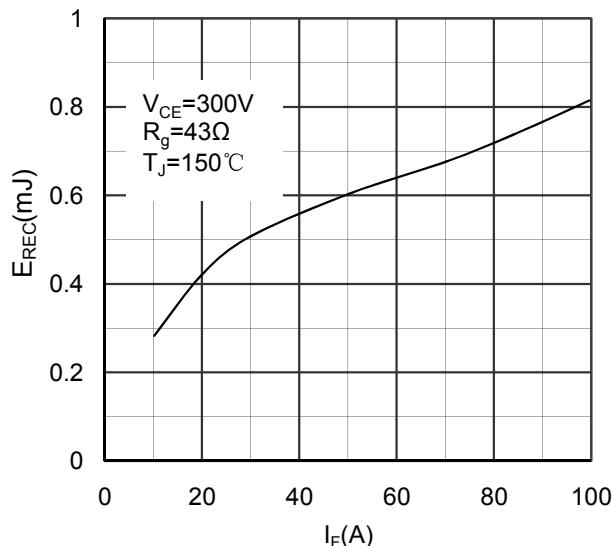


Figure 8. Switching Energy vs Gate Resistor Diode -inverter



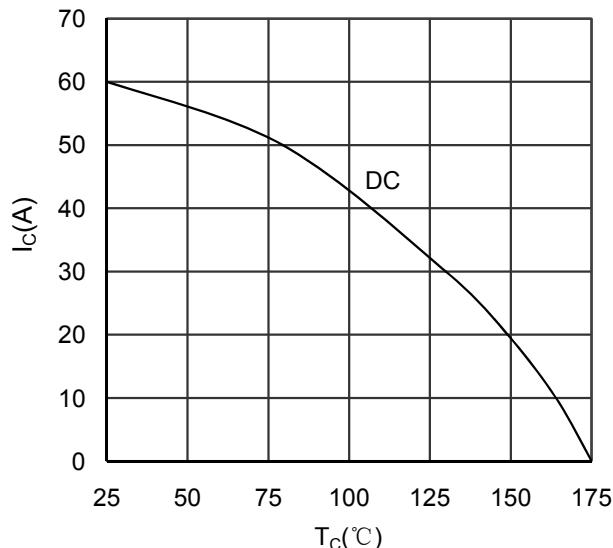


Figure 15. Collector Current vs Case temperature  
IGBT -inverter

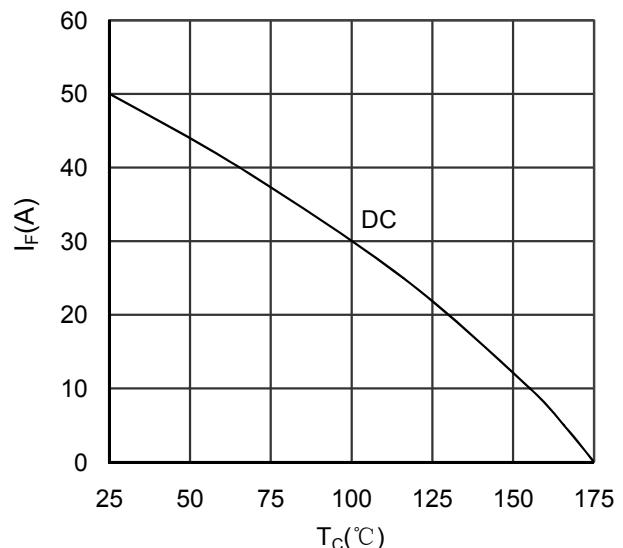


Figure 16. Forward current vs Case temperature  
Diode -inverter

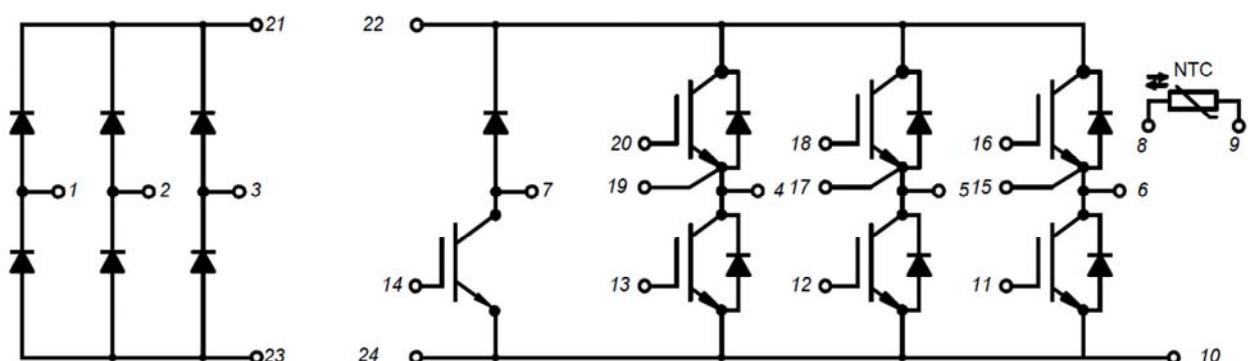


Figure 17. Circuit Diagram

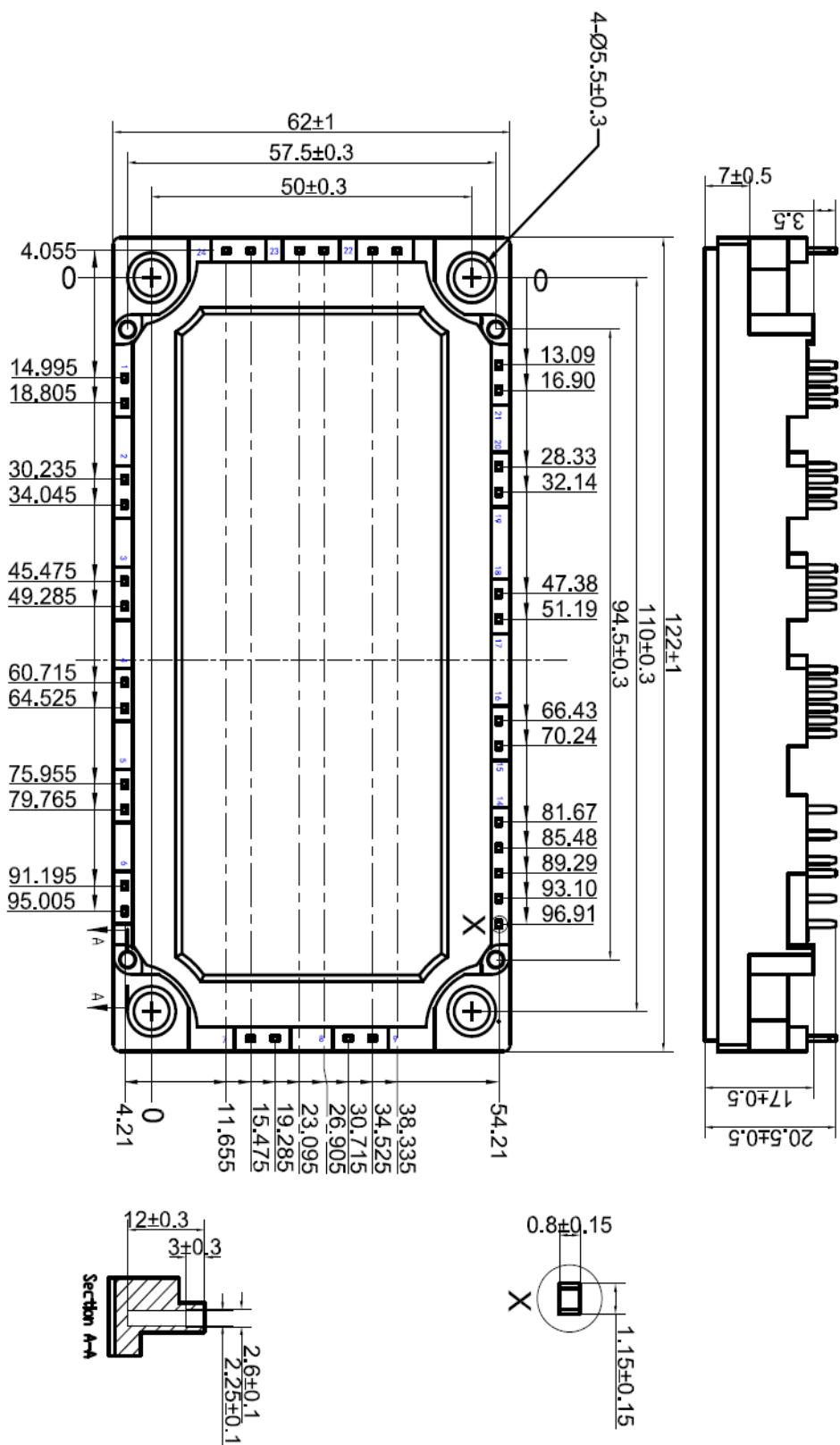


Figure 18. Package Outline